

Date: Tuesday, 05/08/2008 2:31:20 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BACK LEG	<i>Split</i> <i>split 34 4</i> <i>Qty: 36 Um: Each</i>
Job Number : 40989 <i>40989-1</i>	Part Number : D37721	
Estimate Number : 13378	Drawing Number : D3772 REVA	
P.O. Number :	Project Number : N/A	
This Issue : 05/08/2008 S.O. No. :	Drawing Revision : A	
Prsht Rev. : NC	Material :	
First Issue : 1/1 Type : SMALL /MED FAB	Due Date : 21/08/2008	
Previous Run : 40317		
Written By :		
Checked & Approved By : <i>JUD 08.8.05</i>		
Comment : Est Rev:A 08-06-18 rev.A as per dwg DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR1250W125	304 RD Tube 1.250 x .125w
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Comment: Qty.: 2.3100 f(s)/Unit Total: 83.1600 f(s)

304 RD Tube 1.250 x .125w

BATCH: *M108432*

SAD 08/08/13

(4)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-cut tube to length as per dwg D3772

2-drill holes thru on both ends of tube as per dwg D3772

3- deburr

4-bend tube as per dwg D3772

SAD 08/08/13

(455)

FF 08/08/20

(4)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SAD 08/08/20 (x4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *GA*

FF 08/08/20

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BACK LEG

Job Number: 40989

Part Number: D37721

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/21 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-08-21



W/o 40989

D3772-1 BACK LEG

REFERENCE

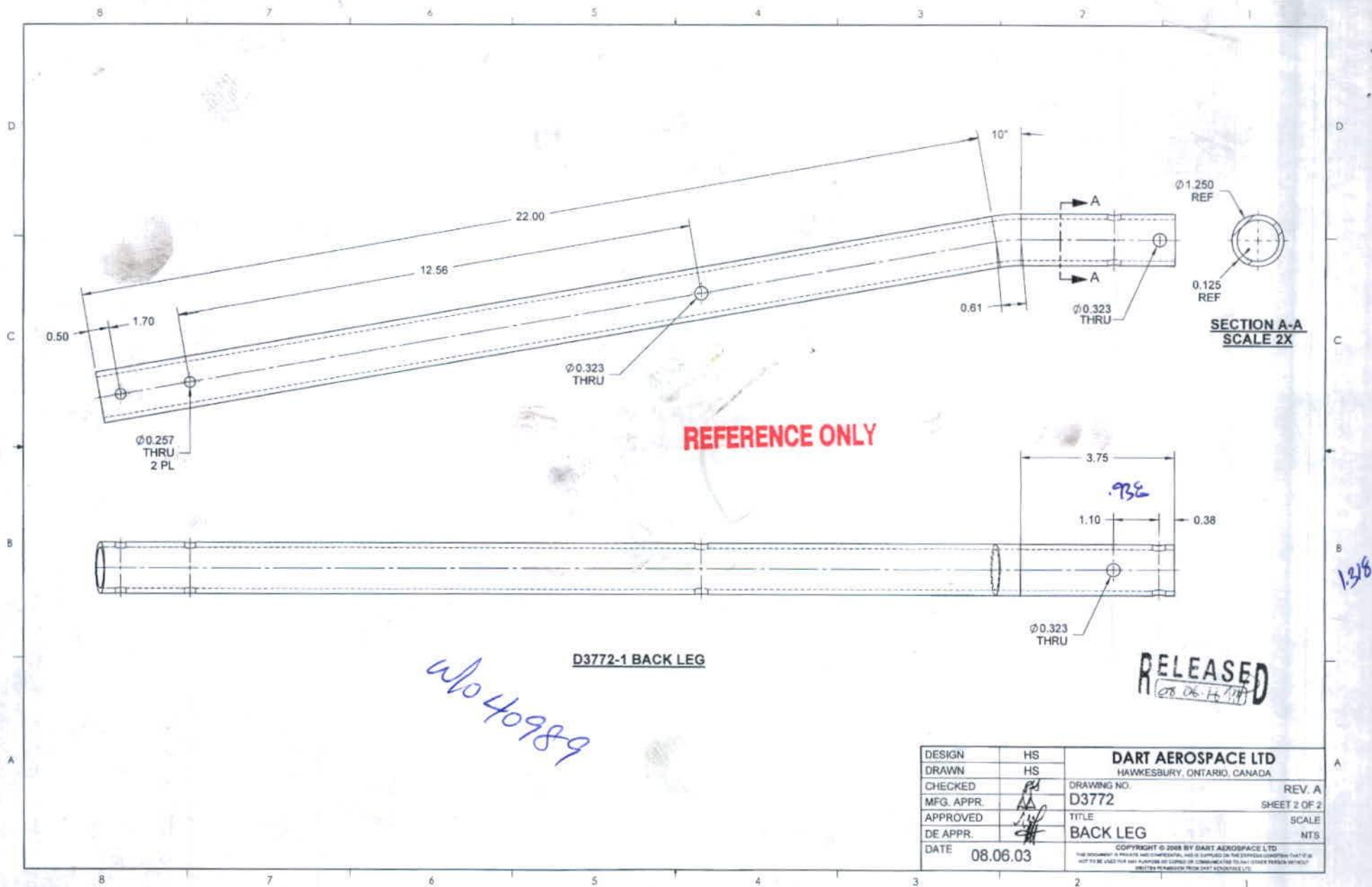
RELEASED
08-06-13/114

NOTES:

- 1) MATERIAL: AISI 304/316 SS TUBING 1.25" OD X 0.125" WALL (REF DART SPEC M304TR1.25W.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 3.26 lbs

A NEW ISSUE		HS	08.06.03
REV.	DESCRIPTION		BY DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
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APPROVED	<i>[Signature]</i>	TITLE	SCALE
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